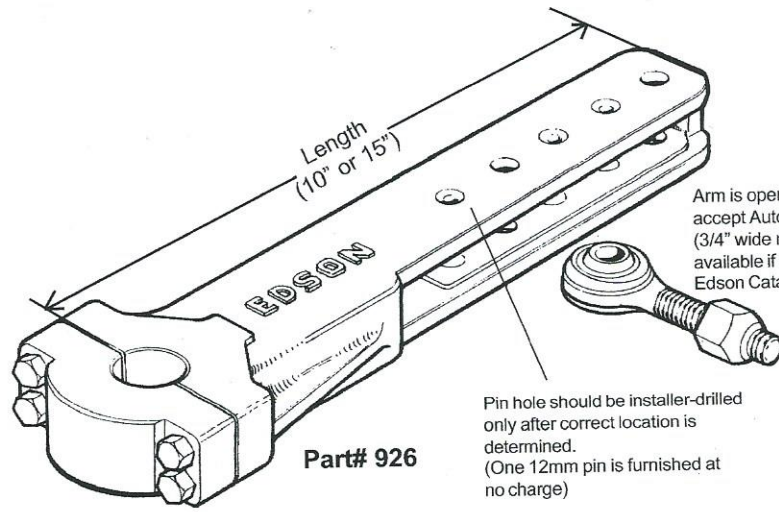


Autopilot Tiller Arm Data Sheet

All Tiller Arms are custom machined and are non-returnable - please measure carefully. Bores are machined to +.003 tolerance, so the use of a micrometer is highly recommended when measuring.

See current Edson price page for machining charges on special or square bores, keyways or setscrews.

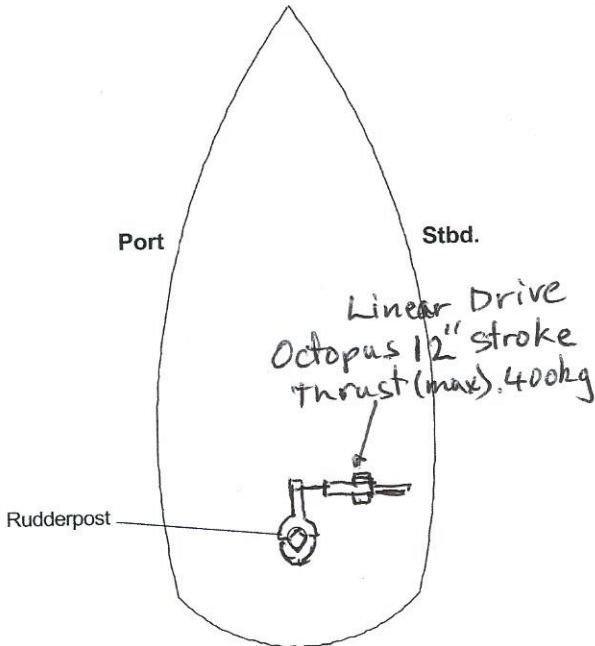


Arm is open on one side to accept Autopilot Rod End (3/4" wide max). Clevis is available if needed - see Edson Catalog Part#619.

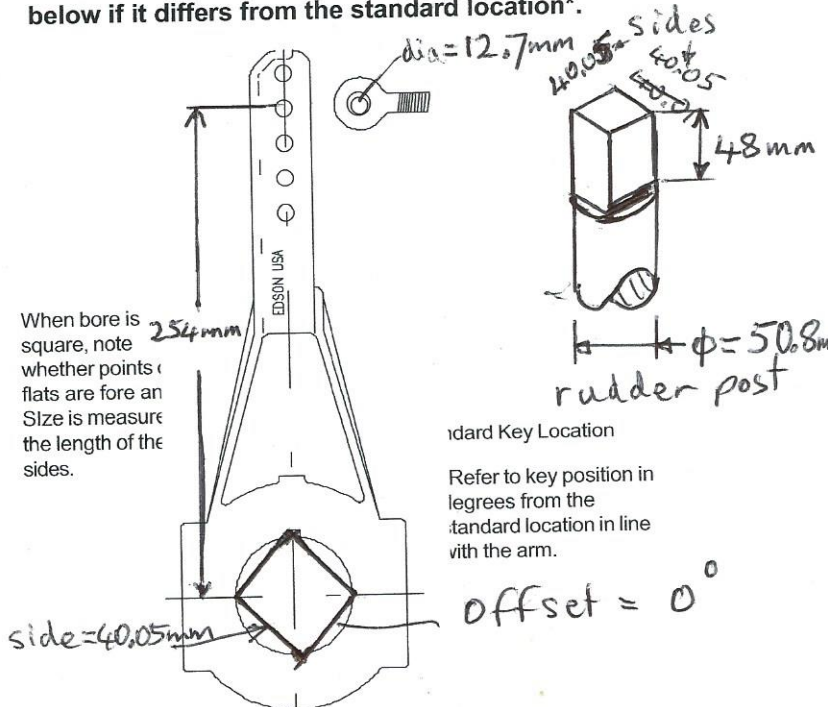
Pin hole should be installer-drilled only after correct location is determined. (One 12mm pin is furnished at no charge)

Company Name: _____ Customer Name: Greg Barnicoat
 Boat Type/Model: Tayana 42 Length: 42 ft Year: 1991
 g.barnicoat@gmail.com
 Bore Size: □ Specify: Key ___ Through-Bolt ___ Set Screws ___
 If key required, specify size: _____ Length of Arm: (10" or 15") 10"

Sketch Location of Tiller Arm and Autopilot



Mark the location of the keyway on the diagram below if it differs from the standard location*.



The tiller shall be fitted to the top of the rudder post which the rudder post has dia = 50.8mm (sides) The square section is machine to 40.05mm across the flats. The corners are slightly rounded corresponding to the shaft diameter.